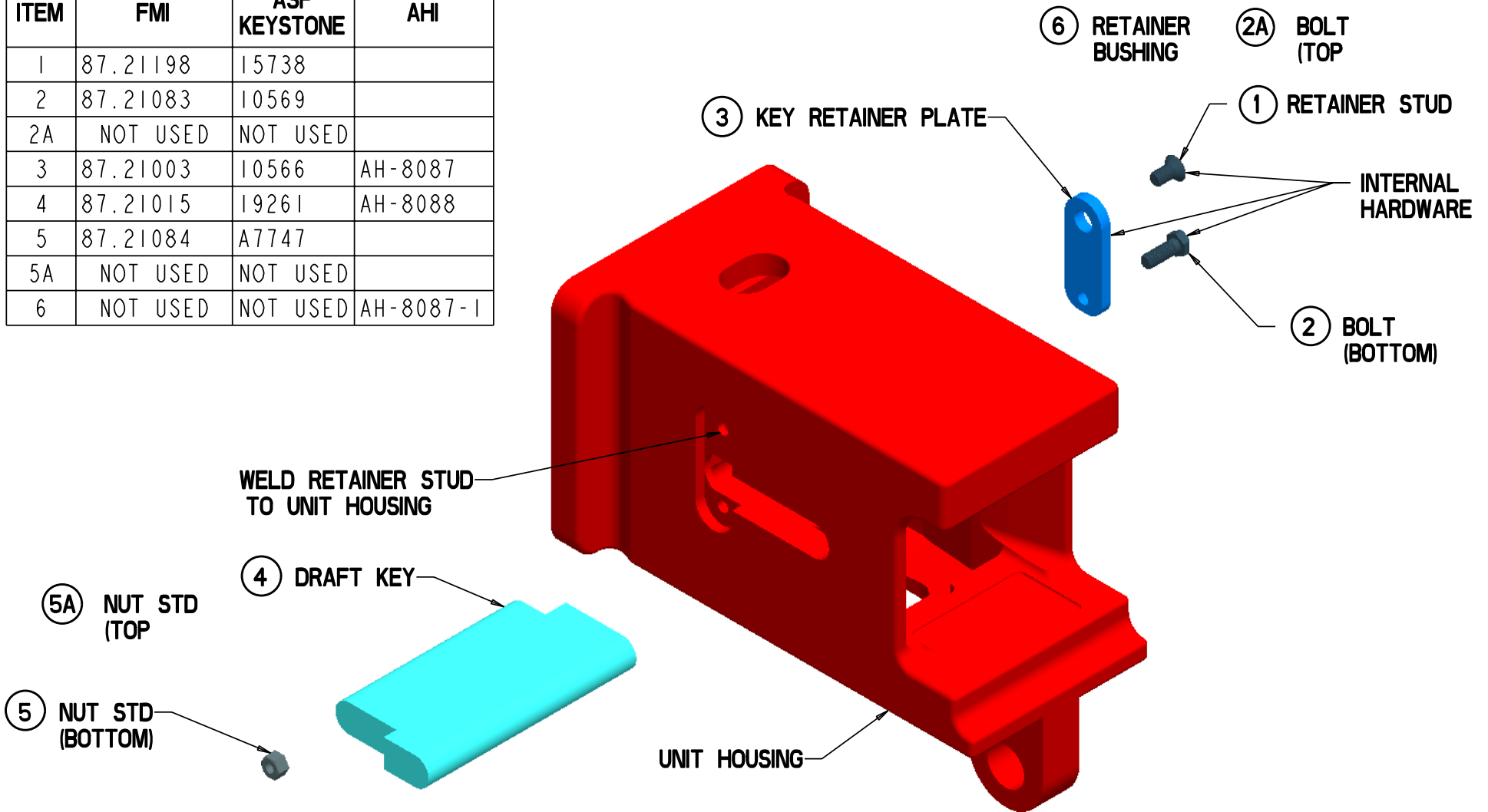


COUPLER KEY RETAINING COMPONENTS

ITEM	FMI	ASF KEYSTONE	AHI
1	87.21198	15738	
2	87.21083	10569	
2A	NOT USED	NOT USED	
3	87.21003	10566	AH-8087
4	87.21015	19261	AH-8088
5	87.21084	A7747	
5A	NOT USED	NOT USED	
6	NOT USED	NOT USED	AH-8087-1



BOLT:
 INSTALL COUPLER, DRAFT KEY, NUT,
 AND BOLT, TORQUE TO 20-35 FT/LBS
 AND TACK WELDED BY CARBUILDER.

**COUPLER RETENTION INSTALLATION PROCEDURE
 FOR FREIGHTMASTER TYPE "E"-HD & SR
 STYLE APPLICATION**