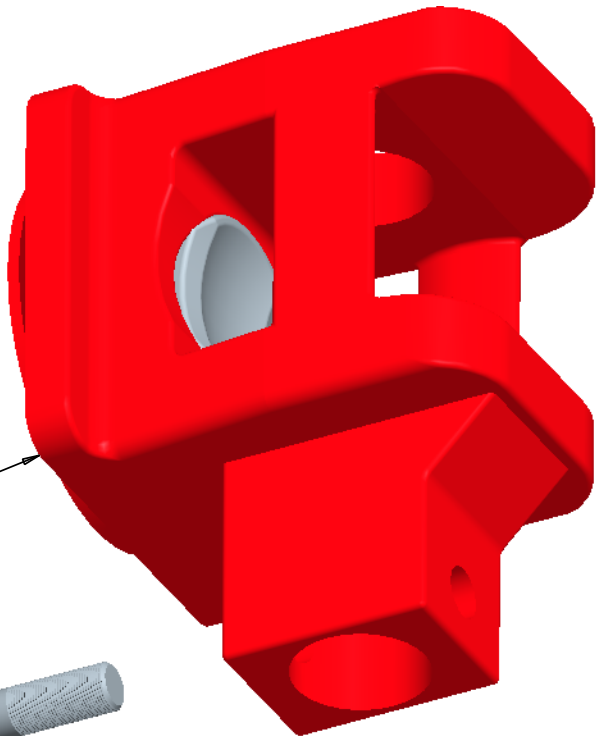
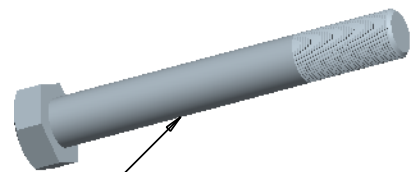


COUPLER KEY RETAINING COMPONENTS			
ITEM	FMI	ASF KEYSTONE	AHI
1	87.24039	60227	RA-03-0004
2	8-87-21509	15329	RA-03-0003
3	87.14824	6884	RA-03-0005
4	87.14825	NOT USED	NOT USED
5	Y47	1809	AH-8089



UNIT HOUSING



① BOLT PIN RETAINER

② COUPLER PIN RETAINER



⑤ COUPLER PIN



③ LOCKNUT PIN RETAINER

④ COTTER PIN  
USED WITH FMI  
BOLT & SLOTTED NUT

INSTALL COUPLER, DRAFT PIN, DRAFT PIN RETAINER,  
BOLT AND LOCKNUT,  
SECURE THE LOCKNUT TO BOLT BY TACK WELDING  
LOCKNUT TO THE BOLT PIN RETAINER. IF NO WELDING  
CAPABILITY IS AVAILABLE, THE LOCKNUT MAY BE SECURED  
BY CHISEL CHECKING THE BOLT THREADS PROTRUDING  
FROM THE NUT.



COUPLER RETENTION INSTALLATION PROCEDURE  
FOR FREIGHTMASTER TYPE "F"-M  
STYLE APPLICATION